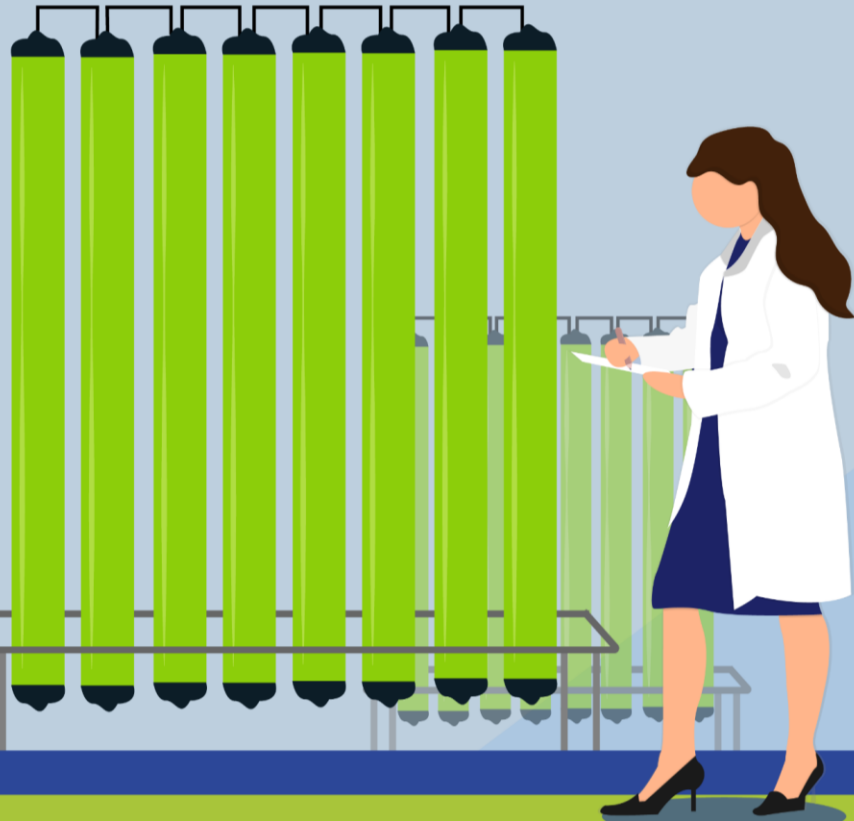
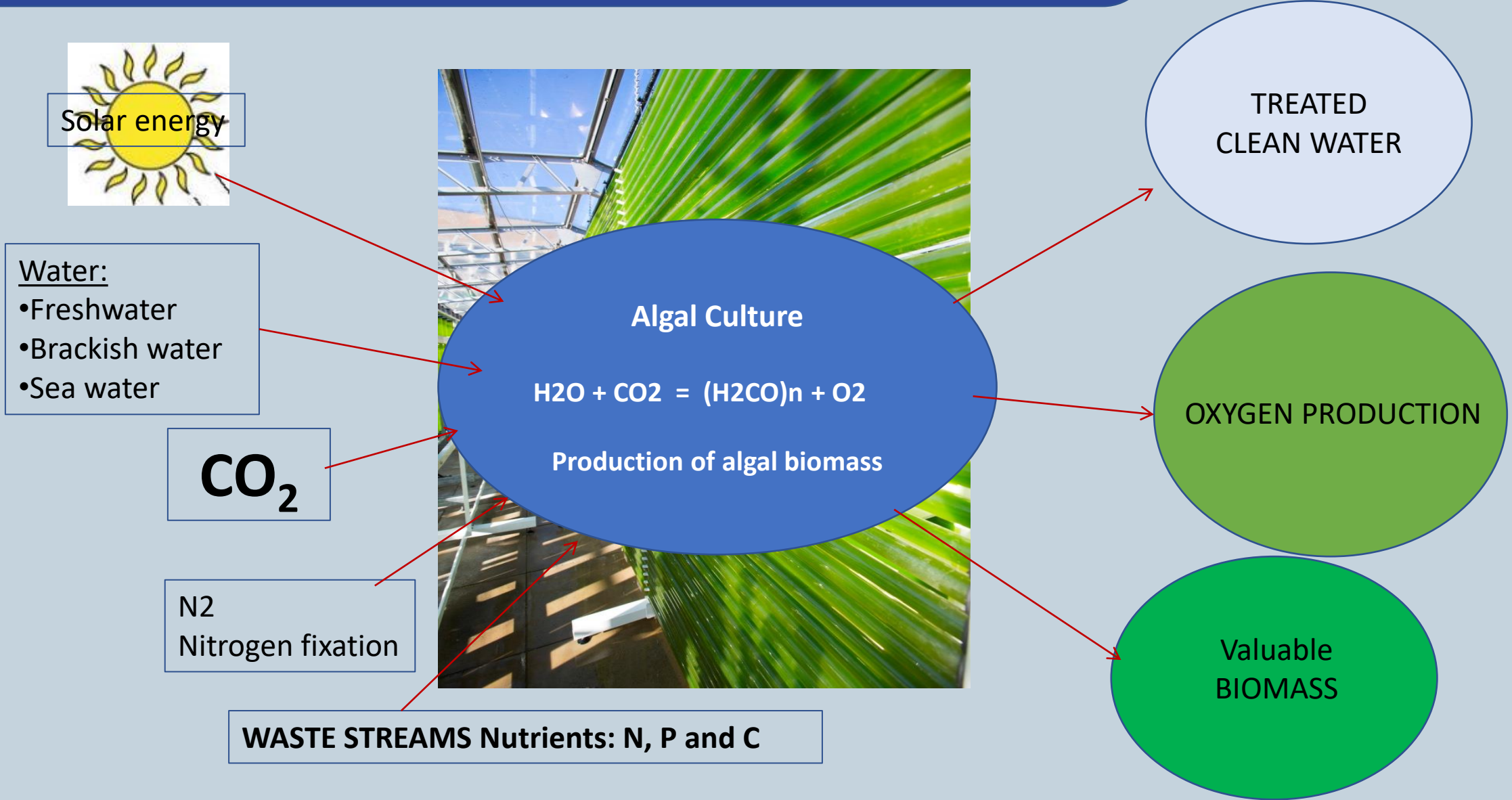


# Algal biotechnology application for the water quality improvement and agriculture waste remediation



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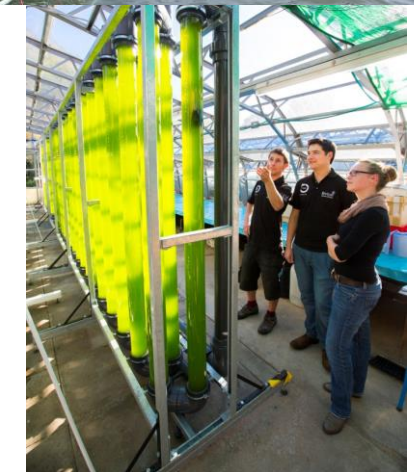
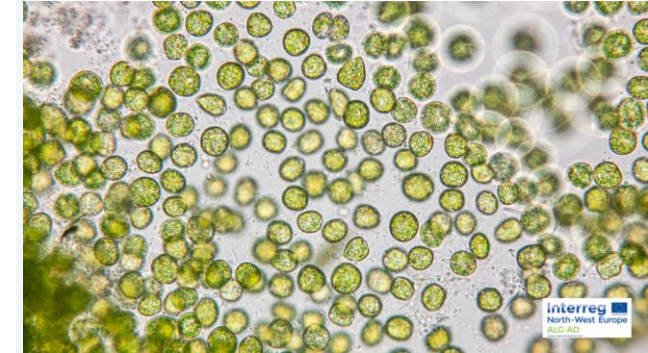
# Microalgal production



# Algal Research in Swansea University

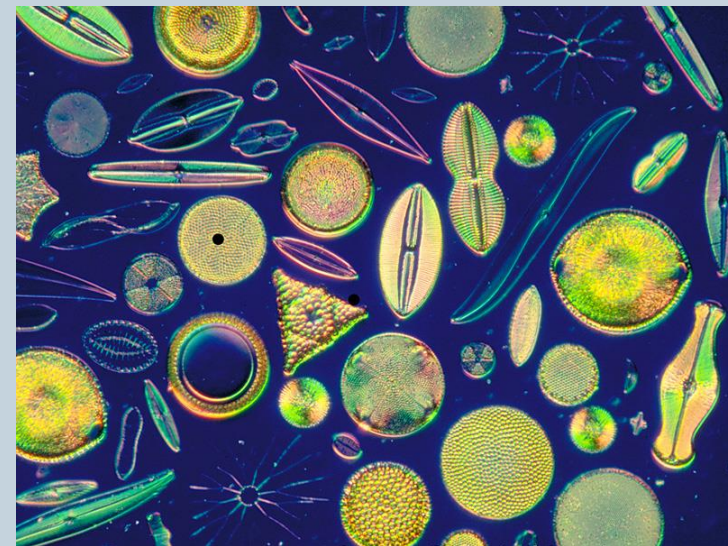
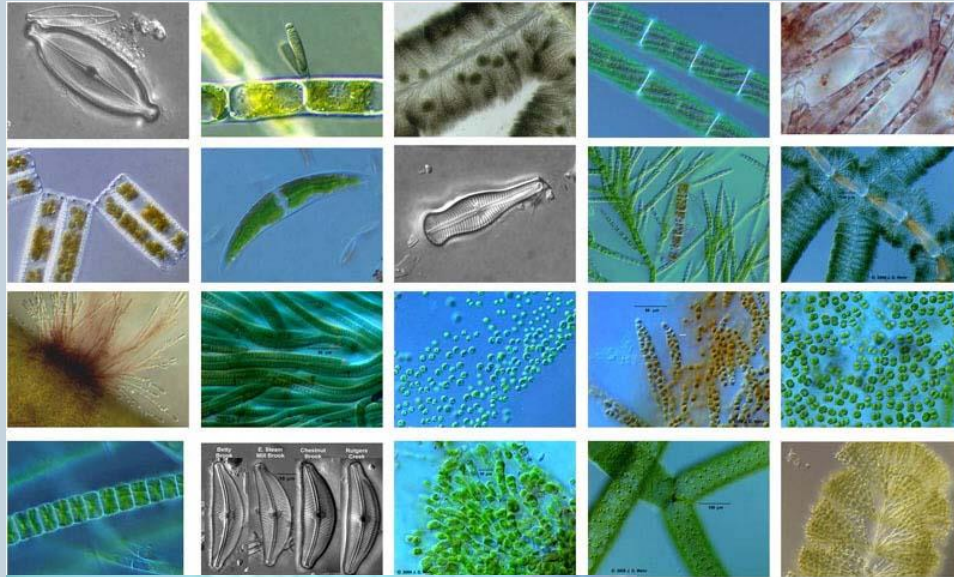
- History of nearly 5 decades.
- Originally pure physiology (SERC), latterly environmental (NERC), now applied through various routes, most involving industry.
- One of the very few remaining centres for the study of whole growth & physiology and also with onsite process engineering facilities
- .... factors essential for commercial production.
- Bioscience department now has the largest research photo-bioreactor capacity in the UK ...
- .. supported by analytical methods for bulk determinants and ca. £500k equipment ....
- ... together with research for downstream processing

- Algal collections ~ 27 species for mass cultivation (Sterile cultures 20ml → 2L → 20L Carboys)
- 20 x 100L batch culture capacity, controlled environment lab
- 2 x 800L Biofences, greenhouse
- 1 x 1,000L Phyco-Flow glass PBR,
- 1 x 2,000L PBR, greenhouse
- 1 x 4,000L vertical PBR,
- 3 x 3,000L Phycoponds (Raceways)
- Industrial pilot -400L PBR and 1,000LRW

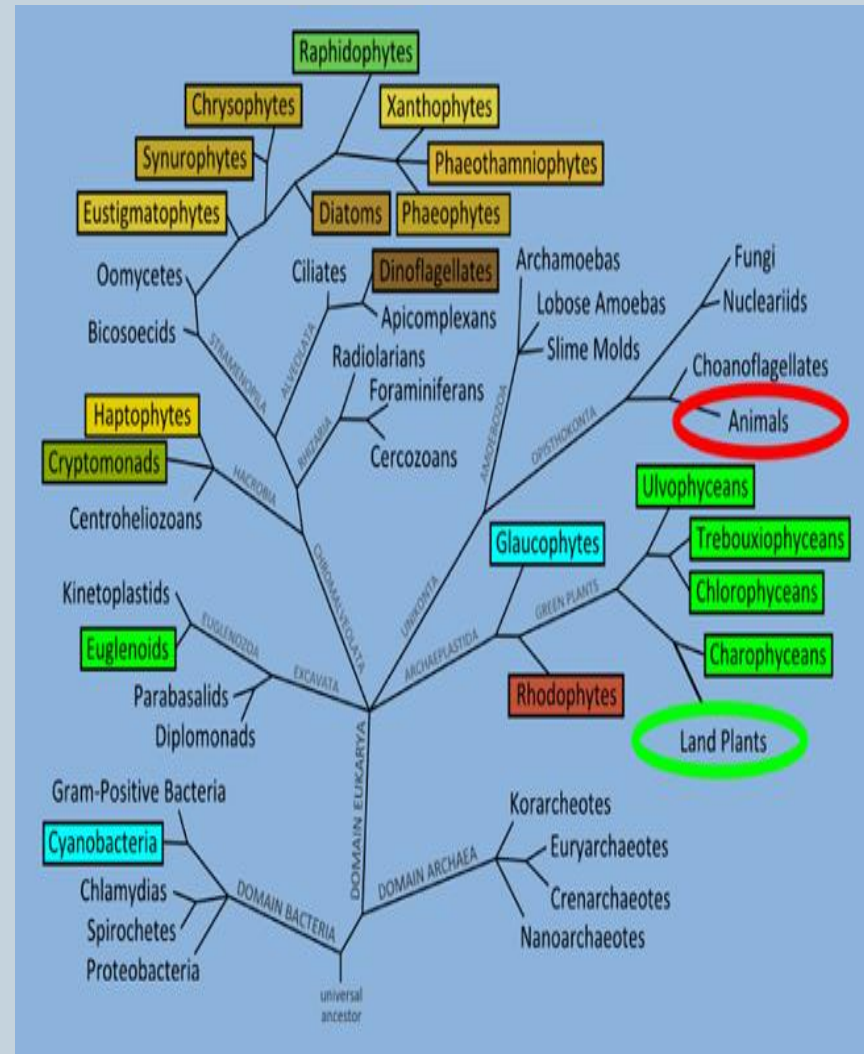
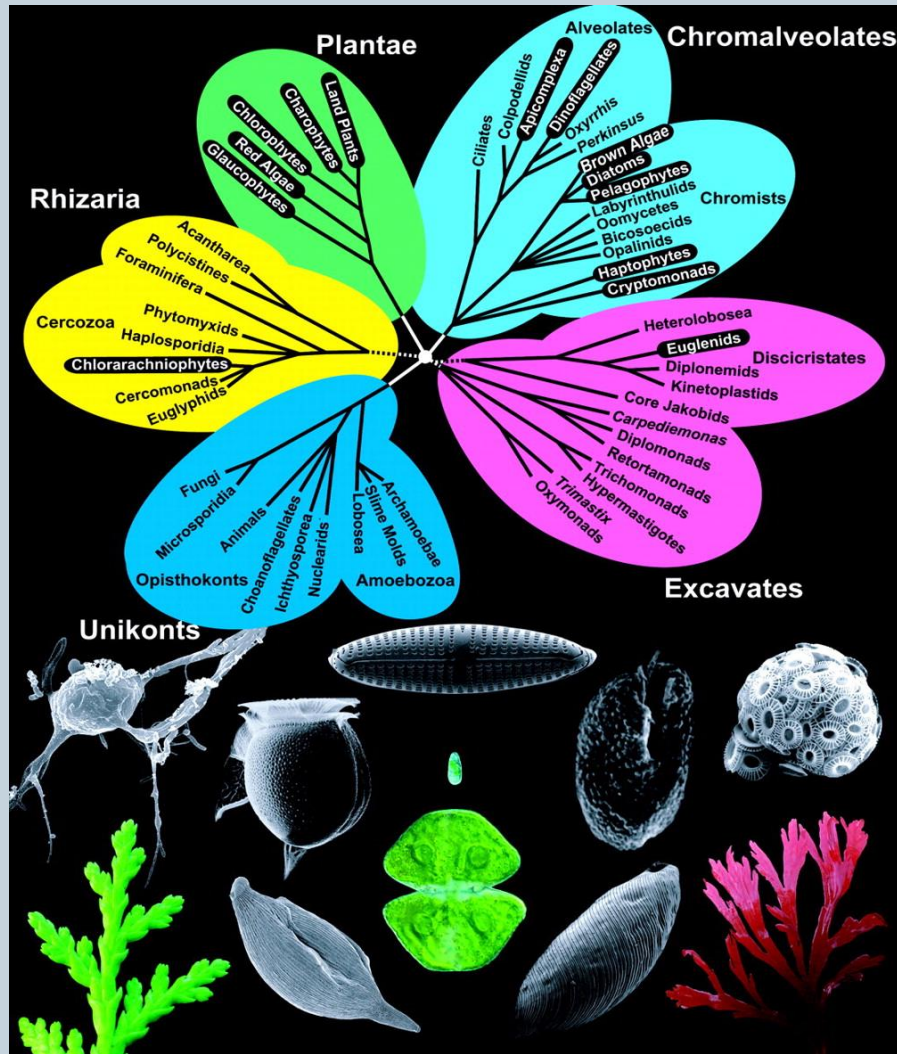


- Pilot dewatering facilities membrane filtration: MF, UF, DF
- Continues flow-centrifuge 200 L/hours
- Industrial freeze dryer /Spray drier
- Homogeniser and bead mill

# Algal species diversity



# Evolutionary pathway

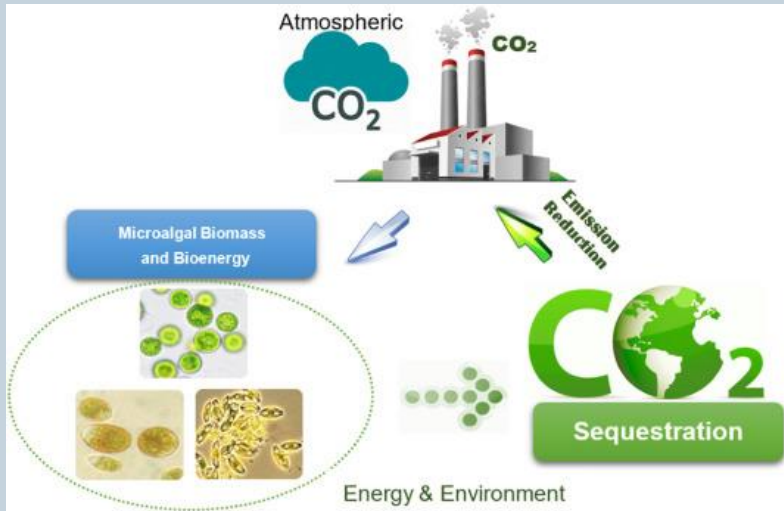


# WASTE MANAGEMENT USING ALGAE

- Highly adaptable organisms
- Variety of growth conditions
- Utilising macronutrients for their growth such as N, P and C
- Tolerance and absorption of metals and other wastewater components
- Photodegradation, Bioabsorption and Bioaccumulation by algal cells
- Long track record of multiple projects in SU

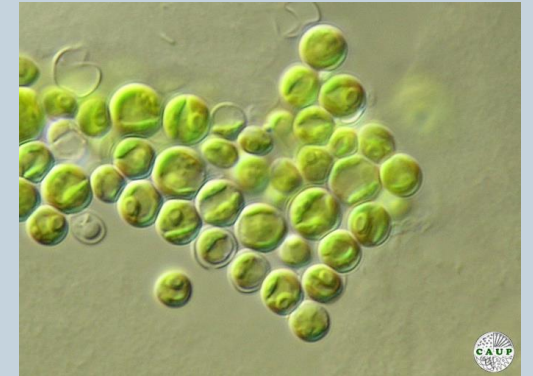


# Carbon, Nitrogen and Phosphorus remediation by algae



- Mass cultivation systems required...
- The best species are *Chlorella* and *Scenedesmus*- green algae

- Algae has an ability to capture and re-use up to **1.8 -2.2kg** of CO<sub>2</sub> per kilogram of algal biomass
- Highly adaptable for high temperature and other flue gases
- CO<sub>2</sub>;NO<sub>x</sub>;SO<sub>x</sub> treatments
- Algae are tolerant to CO ...







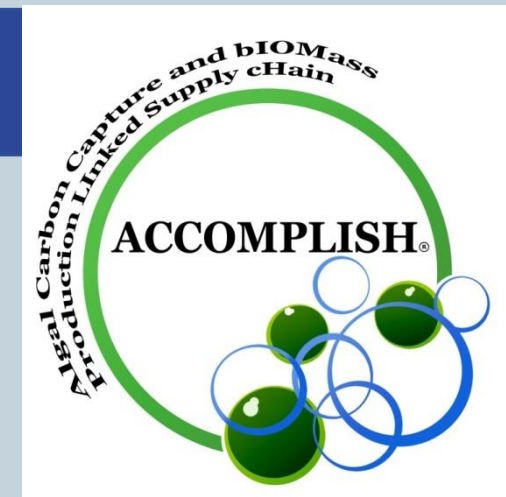
# FROM LAB TO PILOT SITE



# Previous projects in carbon reduction

## ACCOMPLISH

- ❑ 3-year project supported by Welsh Government
- ❑ Overall value of £670k



Development of a mobile algal growth laboratory (AGL) at **Tata Steel Strip Products UK** for testing of algal carbon capture



Biomass production and harvesting on waste sources using **Axiom Process LTD's** pilot TF membrane rigs



Assessment of algal biomass feedstocks using **Dŵr Cymru Welsh Water** Anaerobic Digestion (AD) site specific conditions



- Algal Growth Laboratory (AGL) and Algal preparation laboratory (APL) installed at TATA steel, Port Talbot
- 12x 80L reactors and 36X 20L carboys or flasks suitable for flue gas trails and culture adaptation experiments
- Trials on high concentration of CO<sub>2</sub> provided the basis for flue gas trails and waste remediation of AD digestate



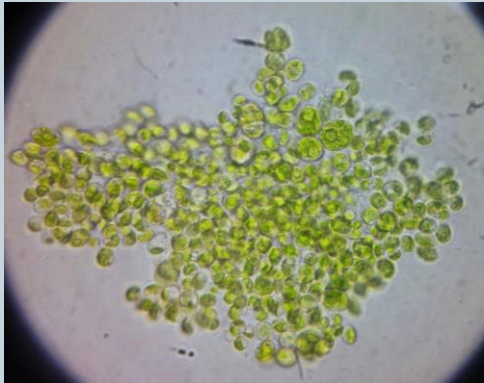
# ACCOMPLISH-Waste remediation of AD digestate



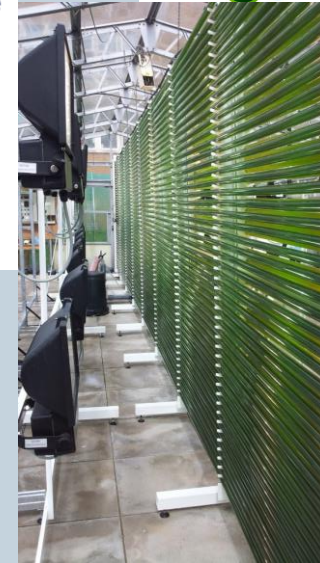
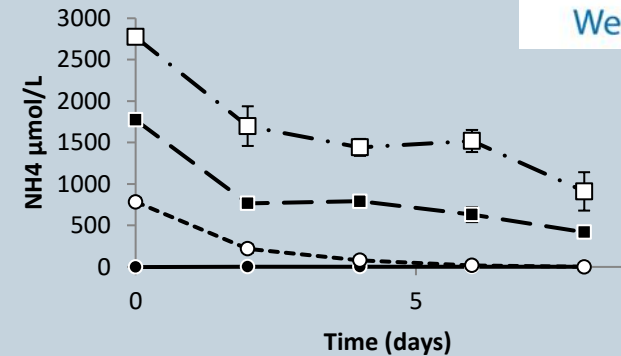
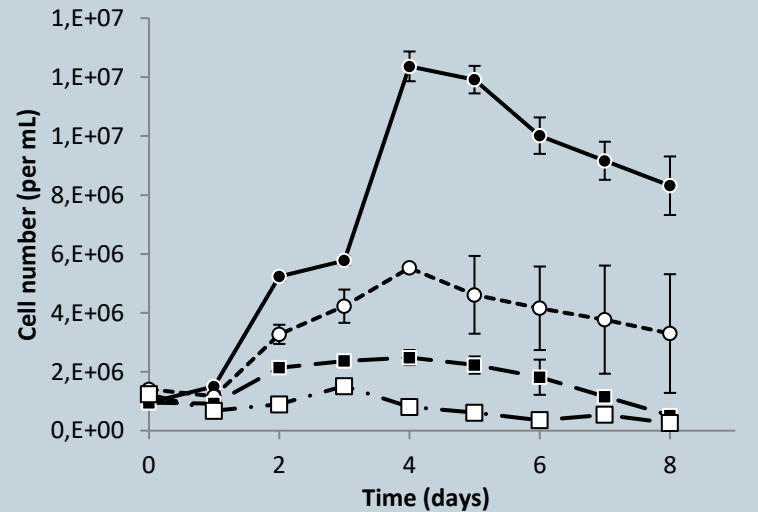
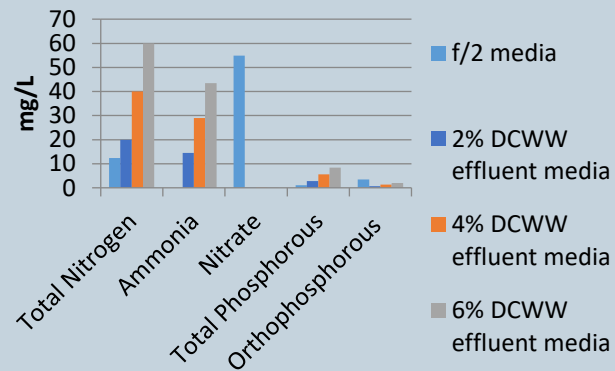
Swansea University  
Prifysgol Abertawe



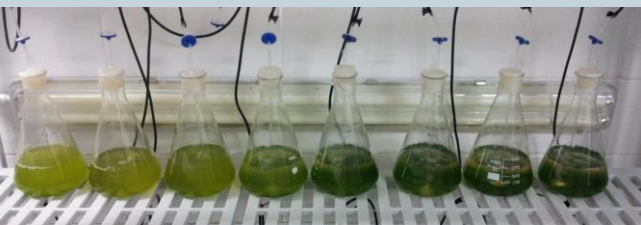
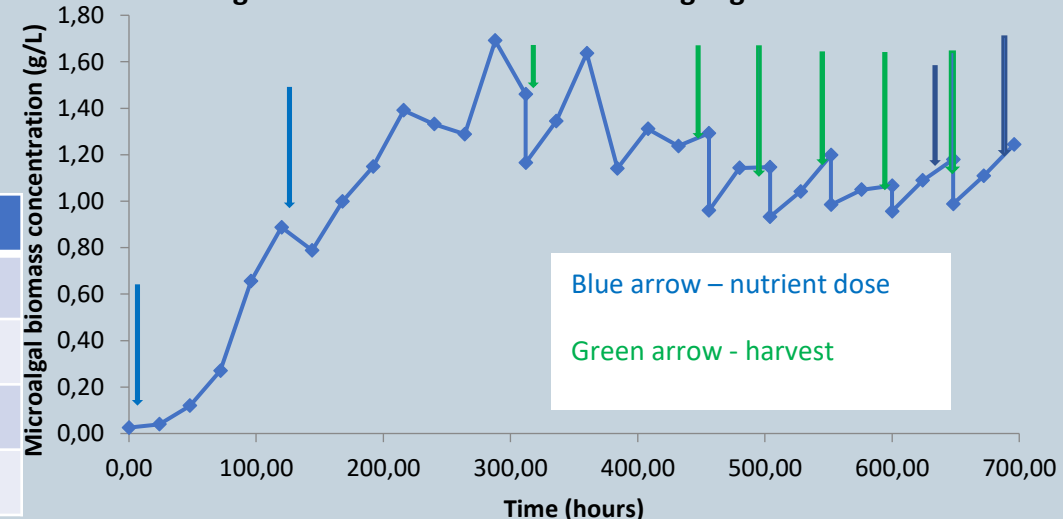
Dŵr Cymru  
Welsh Water



ACCOMPLISH freshwater algal consortium  
Lab scale with 2, 4, 6 % of digestate compared to F/2 media  
high scale cultivation with the addition to CO<sub>2</sub> from flue-gas

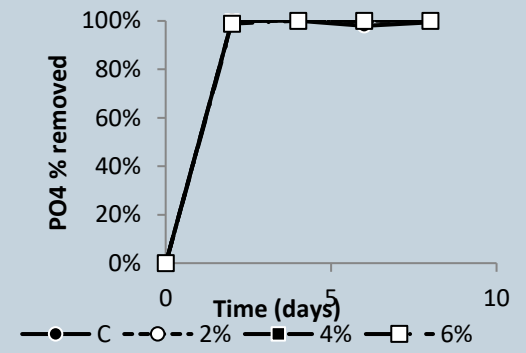
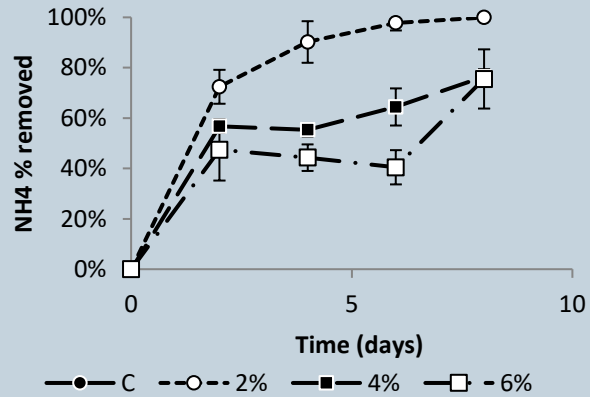


Outdoor BioFence 4% waste based medium fed-batch microalgal growth time course and harvesting regimes

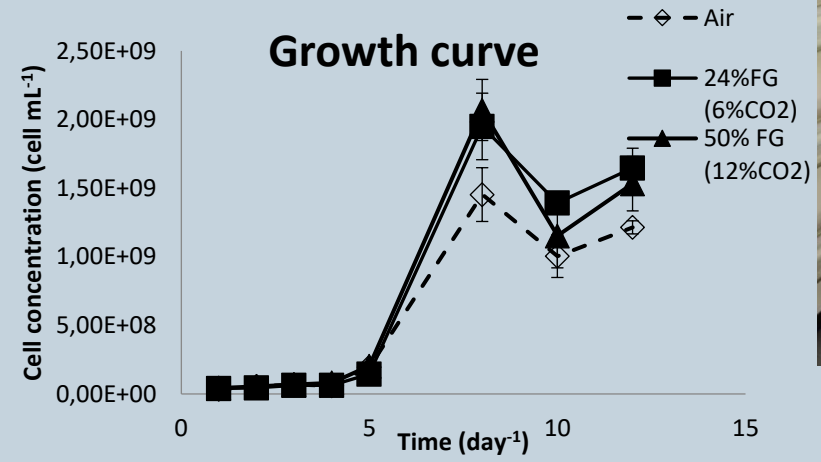


Biochemical groups	F/2	DCWW AD media
Av % Carb	10.51±0.18	9.15±0.89
Av % Lipid	12.27±2.89	17.20±1.93
Av % Protein	47.12±8.32	21.27±8.85
Calorific value	5766.33±35	5789±49

# ACCOMPLISH-Portable Algal Growth Laboratory



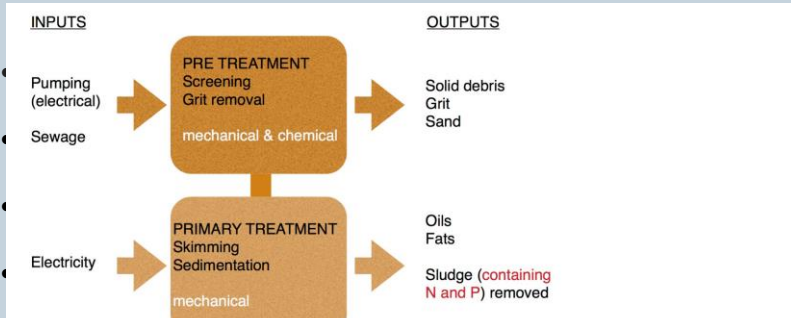
3 aeration conditions were used:  
 100% Air – Control  
 75% air and 25% flue gas (~6% of CO<sub>2</sub>)  
 50% air and 50% flue gas (~12% of CO<sub>2</sub>)



the ACCOMPLISH consortium had  
 CO<sub>2</sub> maximum removal rate of 1500-2500  
 mg L<sup>-1</sup> d<sup>-1</sup>

PBRs, gas blenders, gas distribution,  
 HVAC and PBR gas extraction

# Comparing Nutrient Removal from Membrane Filtered and Unfiltered Domestic Wastewater Using *Chlorella vulgaris*



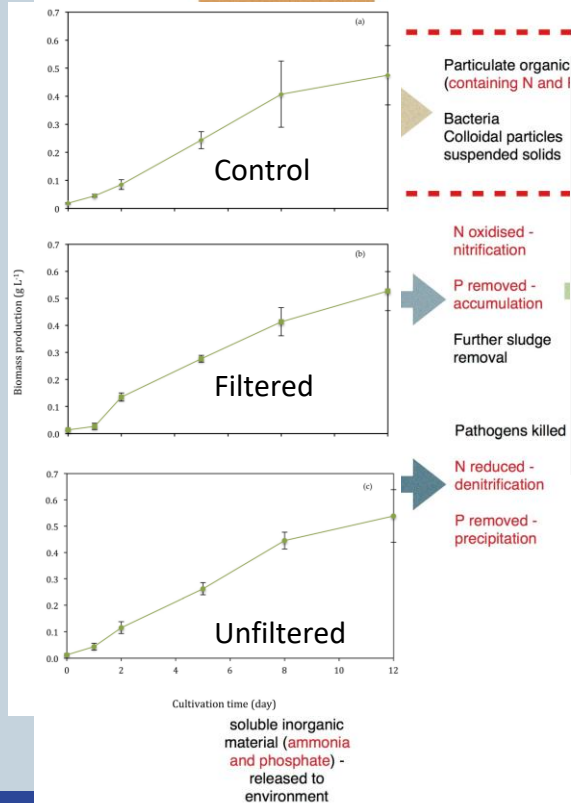
a Welsh Water treatment facility in Southgate, Swansea

Filtered primary waste waters remediation by algal culture  
 over a period of 12 days of cultivation

a (Control) F2P media in freshwater

b (T1) 100% primary filtered ww

c (T2) 100% primary unfiltered WW



Particulate organic (containing N and P)  
 Bacteria  
 Colloidal particles  
 suspended solids

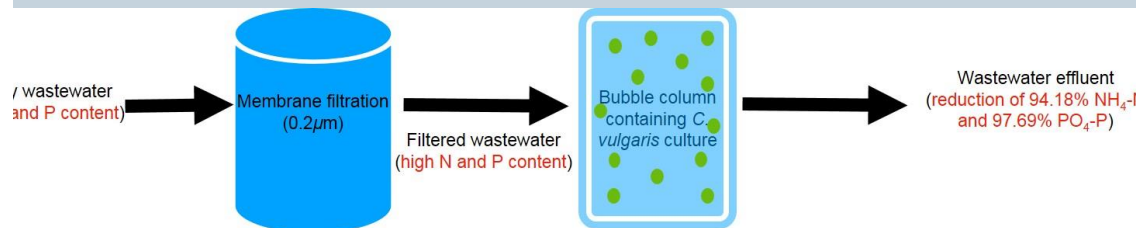
N oxidised - nitrification  
 P removed - accumulation  
 Further sludge removal  
 Pathogens killed

N reduced - denitrification  
 P removed - precipitation

		Control	Treatment 1	Treatment 2
Initial	N:P	2.4:1.0	7.5:1.0	4.4:1.0
	NH <sub>4</sub> -N (mg L <sup>-1</sup> )	5 <sup>1</sup>	85.84	104.51
	PO <sub>4</sub> -P (mg L <sup>-1</sup> )	2.47	13.54	23.65
Final	NH <sub>4</sub> -N (mg L <sup>-1</sup> )	5 <sup>1</sup>	5 <sup>1</sup>	5 <sup>1</sup>
	PO <sub>4</sub> -P (mg L <sup>-1</sup> )	0.256	0.313	0.796
% removed	NH <sub>4</sub> -N	NA	94.18%	95.22%
	PO <sub>4</sub> -P	89.64%	97.69%	96.63%

<sup>1</sup> Reference to a level at or below 5 mg L<sup>-1</sup>, as this is the detection limit for NH<sub>4</sub>-N.

Effluent low in soluble inorganic material released to environment



- ✓ Growth of *C. vulgaris* in nutrient rich membrane filtered wastewater provides an option for domestic wastewater treatment
- ✓ improve the quality of the final effluent.

# Conclusions/Future perspectives

- Algal cultivation is proven technology for water treatment
- Algal culture efficient for  $\text{PO}_4^-$  and Nitrogen recovery
- Algal pilot could be installed as a water treatment facilities, where conventional plants impossible to operate
- Combine waste nutrients remediation by algae with carbon sequestration- contributing to Net Zero Gvt requirements
- This technology could be applied to wastewaters from different sectors





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# Thank you for your attention

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